A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B60C25/132

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 B60C B65G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Υ	US 6 199 270 B1 (PATURE FR EACUTE D EACUTE RIC ET AL) 13 March 2001 (2001-03-13) cited in the application column 3, line 5 - line 30; figure 1	1-5, 8-12,14
Υ	US 2 900 015 A (HARRISON HOMER S) 18 August 1959 (1959-08-18) column 4, line 9 - line 37; figure 1	1-5, 8-12,14
A	US 2 817 394 A (KRIEBEL JR JOHN E ET AL) 24 December 1957 (1957-12-24) column 1, line 60 - column 2, line 20; figures 1,2	1,8,14
A	US 4 420 026 A (GOISEAU PIERRE A) 13 December 1983 (1983-12-13) abstract; figure 1 -/	1,8,14

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
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Date of the actual completion of the international search	Date of mailing of the international search report
23 June 2004	09/07/2004
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer
NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016	Vessière, P

Intel Flonal Application No
PCT/US2004/003510

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## PCT

# INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

100	olicant's or agent's file reference	FOR FURTHER	
Inter	rnational application No.	ACTION	see Form PCT/ISA/220
	application No.	International filing date (day/month/year)	cir as, where applicable, item 5 below.
PCT	C/US2004/003510	3 - Lie (day/montn/year)	(Earliest) Priority Date (day/month/year)
Appli	cant	06/02/2004	
			07/02/2003
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acco	International Search Report has be	een prepared by this International Searching Auth transmitted to the International Bureau.	
1	to Alticle 18. A copy is being	transmitted to the International Sureau	nority and is transmitted to the
This	International Search Report consist	Is of a total of	applicant
1	X It is also accompanied b	ts of a total of sheets.	
<b> </b>		y a copy of each prior art document cited in this i	report
1. B	usis of the report		
a.	With regard to the language, the	international coord	
1	wnich it was filed, un	international search was carried out on the basis less otherwise indicated under this item.	s of the international applications
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	this Authority (Ru	le 23.1(b)).	On of the international
b.	With regard to any nucleo	search was carried out on the basis of a translati	and international application furnished to
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۷.	Certain claims were four	nd unsearchable (See Box II).	application, see Box No. I.
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X With rega	may, within one month from the ards to the drawings, gure of the drawings to be publish	ed with the abstract is 50	appears in Box No. IV. The applicant rt, submit comments to this Authority.
X With rega	may, within one month from the ards to the drawings, gure of the drawings to be publish as suggested by the app	ed with the abstract is Figure No. <u>.1</u>	- Authority.
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## INTERNATIONAL SEARCH REPORT

international application No.

PCT/US2004/003510

Box No. IV Text of the abstract (Continuation of item 5 of the first sheet)

A tire assembly line (10) including a wheel soaping work station (18), a tire soaping workstation (22), a tire and wheel assembly station (26), and a tire inflation station (30). The assembly line is formed from a plurality of modules (12a, 12b, 12c, 12d, 12e) that are interchangeable and releasably connected to one another. The modules support an endless conveyor member (17) for circling movement. The endless conveyor member moves wheels and assemble tires and wheels along the assembly line between the work stations.

Form PCT/ISA/210 (continuation of first sheet (3)) (January 2004)

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\	US 4 420 026 A (GOISEAU PIERRE A) 13 December 1983 (1983-12-13) abstract; figure 1	1,8,14

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Further documents are listed in the continuation of box C.	Patent family members are listed in annex.			
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A document defining the general state of the art which is not considered to be of particular relevance  E earlier document but published on or after the international filling date  L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  O document referring to an oral disclosure, use, exhibition or	<ul> <li>*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</li> <li>*&amp;* document member of the same patent family</li> </ul>			
*P* document published prior to the international filing date but later than the priority date claimed				
Date of the actual completion of the international search	Date of mailing of the international search report			
23 June 2004	09/07/2004			
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk	Authorized officer			
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Vessière, P			

PCT/US2004/003510 C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Α US 5 035 274 A (KINNICK JOHN F ET AL) 1,8,14 30 July 1991 (1991-07-30) column 2, line 50 - line 60; figure 1 US 5 314 059 A (CLOPTON ROBERT T) Α 1,8,14 24 May 1994 (1994-05-24) abstract

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